

SAFETY DATA SHEET

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier						
Trade name or designation of the mixture	AL CLEAN					
SDS number	1438					
Revision date	July 11, 2017.					
Version number	03					
Chemical description	Mixture					
Synonyms	GAXALC001, GAXAL005, GAXAL025.					
1.2. Relevant identified uses of t	he substance or mixture and uses advised against					
Identified uses	Exterior vehicle cleaner, Rust removing agent, Deliming agent					
Recommended Restrictions	For industrial use only.					
1.3. Details of the supplier of the	1.3. Details of the supplier of the safety data sheet					
	Arconic Wheel Products Europe.					
	Arconic Európai Keréktermék Kft.					
	Industrieweg 135					
	B-3583 Paal, Beringen					
	Belgium					
	Tel: +32-11 45 84 60 (Hours of operation 08:00 - 17:00)					
	Fax: +32-1145 56 30					
	Email: SDSInfo@arconic.com					
1.4 Emergency Information	CHEMTREC: +1-703-527-3887 +1-800-424-9300 (24 Hour Emergency Telephone, multiple languages spoken); Arconic: +1-412-553-4001 (24 Hour Emergency Telephone, only English spoken)					
	Emergency Action: In the event of a medical enquiry involving this product, please contact your doctor or local hospital accident and emergency department.					
Website	For a current Safety Data Sheet, refer to Arconic websites: www.arconic.com or internally at my.arconic.com EHS Community					

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification

This substance or mixture has been classified as dangerous in accordance with Directives 67/548/EEC and/or 1999/45/EC or Regulation (EC) No 1272/2008 including all applicable amendments and this Safety Data Sheet is being provided in accordance with the regulations.

Classification according to Regulation (EC) No 1272/2008 as amended

Health hazards			
Acute toxicity, oral	(Category 4	H302 - Harmful if swallowed.
Skin corrosion/irritation	(Category 1	H314 - Causes severe skin burns and eye damage.
Serious eye damage/eye	irritation C	Category 1	H318 - Causes serious eye damage.
Environmental hazards			
Hazardous to the ozone	ayer N	Not applicable	
Specific hazards	Corrosive. Causes a and if swallowed.	severe skin burns and eye dama	ge. Harmful by inhalation, in contact with skin

2.2. Label elements

Label according to Regulation (EC) No. 1272/2008 as amended

Hazard pictograms



Signal word	Danger
Hazard statements	
H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H318	Causes serious eye damage.
Precautionary statements	
Prevention	
	Wear protective gloves/clothing and eye/face protection.
P264	Wash thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P260	Do not breathe mist or vapour.
Response	
P301 + P330 + P331	IF SWALLOWED: rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P363	Wash contaminated clothing before reuse.
P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P310	Immediately call a POISON CENTER/doctor.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Storage	
P401	Store in accordance with local/regional/national/international regulations.
Disposal	
P501	Dispose of contents/container in accordance with local/regional/national/international regulations.
Supplemental label information	None.
2.3. Other hazards	None known.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

omposition comments	Additional components are not hazardous or are below required disclosure limits.					
eneral information		040 11 / 50			•• ·	
Chemical name	%	CAS-No. / EC No.	REACH Registration No.	INDEX No.	Notes	
Phosphoric acid	10 - 20	7664-38-2 231-633-2	-	015-011-00-6	#	
Classification:	Acute Tox. 4;H302, Ski	n Corr. 1B;H314, Ey	/e Dam. 1;H318		В	
2-Butoxyethanol	1 - 3	111-76-2 203-905-0	-	603-014-00-0	#	
Classification:	Acute Tox. 4;H302, Acu 4;H332	ute Tox. 4;H312, Sk	in Irrit. 2;H315, Eye Irrit. 2;H31	9, Acute Tox.		

SECTION 4: First aid measures

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General information
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In the case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Remove affected person from source of contamination. Keep the affected person warm and at rest. Get prompt medical attention. Show this safety data sheet to the doctor in attendance. First aider needs to protect himself. Wash off with soap and water. Take off contaminated clothing and shoes immediately. Do not give victim anything to drink if he is unconscious. Chemical burns must be treated by a physician. Place unconscious person on the side in the recovery position and ensure breathing can take place. Discard any shoes or clothing items that cannot be decontaminated.

4.1. Description of first aid measures

Inhalation

Remove to fresh air. If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. For breathing difficulties, oxygen may be necessary. Perform artificial respiration if breathing has stopped. Do not use mouth-to-mouth method if victim inhaled the substance. Get medical attention immediately.

Skin contact	Immediately flush skin with plenty of water. Remove contaminated clothing and shoes. Continue to rinse for at least 15 minutes. Get medical attention if irritation develops or persists. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 20 minutes. Hold eyelids apart. May cause permanent damage if eye is not immediately irrigated. If a contact lens is present, DO NOT delay irrigation or attempt to remove the lens. Get medical attention immediately. Continue rinsing.
Ingestion	Rinse mouth thoroughly. DO NOT induce vomiting. Get medical attention immediately. Promptly get affected person to drink large volumes of water to dilute the swallowed chemical. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Never give anything by mouth to a victim who is unconscious or is having convulsions. Aspiration may cause pulmonary oedema and pneumonitis.
4.2. Most important symptoms and effects, both acute and delayed	Corrosive effects. Contact with this material will cause burns to the skin, eyes and mucous membranes. Vapours may be irritating to eyes, nose, throat, and lungs. Harmful or fatal if swallowed. Ingestion of aqueous solution causes gastrointestinal burns. Aspiration may cause pulmonary oedema and pneumonitis. Skin contact or inhalation of solvents contained in this product may cause irritation of skin, eyes and mucous membranes. See Section 11 for additional information on health hazards.
Medical conditions aggravated by exposure	Asthma, chronic lung disease and skin rashes.
4.3. Indication of any immediate medical attention and special treatment needed	CORROSIVE. Provide general supportive measures and treat symptomatically. Inhaled corrosive substances can lead to a toxic oedema of the lungs. Victim to lie down in the recovery position, cover and keep him warm. In case of shortness of breath, give oxygen. For specialist advice physicians should contact the Poisons Information Service.

SECTION 5: Firefighting measures

General fire hazards	Non-combustible, substance itself does not burn.
5.1. Extinguishing media Suitable extinguishing media	Use fire-extinguishing media appropriate for surrounding materials.
Unsuitable extinguishing media	Not applicable, non-combustible.
5.2. Special hazards arising from the substance or mixture	During fire, gases hazardous to health may be formed.
Hazardous combustion products	By heating and fire, corrosive vapours/gases may be formed. Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.
5.3. Advice for firefighters	
Special protective equipment for firefighters	Firefighters should wear full protective clothing including self contained breathing apparatus.
Special fire fighting procedures	Containers can build up pressure if exposed to heat (fire). Cool containers exposed to heat with water spray and remove container, if no risk is involved. Water runoff can cause environmental damage. Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Explosion data	
Sensitivity to mechanical impact	Not sensitive.
Sensitivity to static discharge	Not sensitive.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

o. i. Feisonai precautions, protec	cive equipment and emergency procedures
For non-emergency personnel	Avoid contact with skin and eyes. Avoid breathing mist or vapour. Wear appropriate protective equipment and clothing during clean-up. For personal protection, see section 8. Do not touch or walk through spilled material. Ensure adequate ventilation. In case of inadequate ventilation, use respiratory protection. Wash hands after handling. Contaminated clothing to be placed in closed container until disposal or decontamination. Warn cleaning personnel of chemical's hazardous properties.
For emergency responders	DO NOT TOUCH SPILLED MATERIAL! Avoid contact with skin and eyes. Keep unnecessary personnel away. Do not breathe mist or vapour. Ensure adequate ventilation. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Do not touch or walk through spilled material. Wear appropriate protective equipment and clothing during clean-up.
Evacuation procedures	If this material is released into a work area, evacuate the area immediately. Keep people away from and upwind of spill/leak.
6.2. Environmental precautions	Do not allow to enter drains, sewers or watercourses.

6.3. Methods and material for containment and cleaning up	Wear appropriate personal protective equipment. Prevent entry into waterways, sewer, basements or confined areas. Dike the spilled material, where this is possible. Stop leak if you can do so without risk. Avoid contact with skin and eyes. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Large spills may be Neutralised with dilute alkaline solutions of soda ash, or lime.
6.4. Reference to other sections	For personal protection, see Section 8. For waste disposal, see section 13 of the SDS.

SECTION 7: Handling and storage

7.1. Precautions for safe handling	Wear appropriate personal protective equipment. Do not get in eyes, on skin, or on clothing. Do not breathe mist. Respiratory protection must be used if air contamination exceeds acceptable level. Do not eat, drink or smoke when using the product. Eye wash facilities and emergency shower must be available when handling this product. Do not ingest. When diluting, always add the product to water. Never add water to the product. When neutralising, always add the product to the neutralising agent. Never add neutralising agent to the product. Use with adequate ventilation. Wash thoroughly after handling. Keep container closed when not in use. Do not re-use empty containers. Remove and wash contaminated clothing before re-use. Handle in accordance with good industrial hygiene and safety practices. Avoid release to the environment.
7.2. Conditions for safe storage, including any incompatibilities	Store in accordance with local/regional/national/international regulation. Store in original tightly closed container. Store away from incompatible materials. Protect from sunlight. Keep in a dry, cool and well-ventilated place. Use appropriate container to avoid environmental contamination.
7.3. Specific end use(s)	Not assigned.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

UK. EH40 Workplace Exposure Limits (WELs)

Components	Туре	Value	
2-Butoxyethanol (CAS 111-76-2)	STEL	246 mg/m3	
		50 ppm	
	TWA	123 mg/m3	
		25 ppm	
Phosphoric acid (CAS 7664-38-2)	STEL	2 mg/m3	
	TWA	1 mg/m3	

EU. Indicative Exposure Limit Values in Directives 91/322/EEC, 2000/39/EC, 2006/15/EC, 2009/161/EU

Components	Туре	Value		
2-Butoxyethanol (CAS 111-76-2)	STEL	246 mg/m3		
,		50 ppm		
	TWA	98 mg/m3		
		20 ppm		
Phosphoric acid (CAS 7664-38-2)	STEL	2 mg/m3		
	TWA	1 mg/m3		
Arconic				
Components	Туре	Value	Form	
2-Butoxyethanol (CAS 111-76-2)	TWA	5 ppm	Skin	
US ACGIH Threshold Limit Valu	es: Short Term Exposure Limit	(STEL): mg/m3		
Components	Туре	Value		
Phosphoric acid (CAS 7664-38-2)	STEL	3 mg/m3		
US ACGIH Threshold Limit Valu	es: Time Weighted Average (TV	VA): mg/m3 & ppm		
Components	Туре	Value		
2-Butoxyethanol (CAS 111-76-2)	TWA	20 ppm		
US ACGIH Threshold Limit Valu	es: Time Weighted Average (TV	VA): mg/m3, non-standard ur	nits	
Components	Туре	Value		
Phosphoric acid (CAS 7664-38-2)	TWA	1 mg/m3		

UK. EH40 Biological Moni Components	Value	Determinant	Specimen	Sampling time
2-Butoxyethanol (CAS 111-76-2)	240 mmol/mol	Butoxyacetic acid	Creatinine in urine	*
* - For sampling details, ple	ase see the source doc	ument.		
ACGIH Biological Exposu	re Indices			
Components	Value	Determinant	Specimen	Sampling time
2-Butoxyethanol (CAS 111-76-2)	200 mg/g	Butoxyacetic acid (BAA), with hydrolysis	Creatinine in urine	*
* - For sampling details, ple	ase see the source doc	ument.		
Derived No Effect Level (DNE	_) Not available.			
Derived minimum effect level DMEL)	Not established			
Predicted no effect concentrations (PNECs)	Not available.			
Recommended monitoring procedures	Follow standard mo	nitoring procedures	S.	
3.2. Exposure controls				
Appropriate engineering controls	should be matched or other engineering	to conditions. If ap g controls to mainta	olicable, use proc in airborne levels	our) should be used. Ventilation rates cess enclosures, local exhaust ventilation, s below recommended exposure limits. If borne levels to an acceptable level.
ndividual protection measure				
General information	Use personal prote	ctive equipment as	required. Person	al protection equipment should be chosen the supplier of the personal protective
Eye/face protection	Safety glasses with side-shields. Tightly fitting safety goggles. (e.g. EN 166). Wear face shield if there is risk of splashes. Ensure that eyewash stations and safety showers are close to the workstation location.			
Skin protection				
- Hand protection	Select suitable chemical resistant protective gloves (EN 374) with a protective index 6 (>480min permeation time). Impervious gloves should be used at all times when handling this product. The most suitable glove must be chosen in consultation with the gloves supplier, who can inform about the breakthrough time of the glove material.			
- Other	resistant clothing. (I	Do not get this material in your eyes, on your skin, or on your clothing. Wear appropriate chemical resistant clothing. (EN 14605 for splashes, EN ISO 13982 for dust). Wear chemical protective equipment that is specifically recommended by the manufacturer. Chemical resistant boots.		
Respiratory protection	In case of insufficient ventilation, wear suitable respiratory equipment. Respirator with a particle filter (EN 143) Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment.			
Thermal hazards	Not applicable.		•	
lygiene measures	clothing before reus	e. Handle in accord eat, drink or smok	dance with good i	ing the product. Wash contaminated industrial hygiene and safety practices. ewash stations and safety showers are
Environmental exposure controls	Do not allow to ente	er drains, sewers or	watercourses.	

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state	Liquid.
Form	liquid
Colour	Not available.
Odour	Characteristic.
Odour threshold	Not determined
рН	0 - 1
Melting point/freezing point	Not determined
Initial boiling point and boiling range	103 °C (217,4 °F)

Flash point	Not applicable.
Evaporation rate	Not available
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or exp	losive limits
Flammability limit - lower (%)	Not available
Flammability limit - upper (%)	Not available
Vapour pressure	2,3 kPa @ 20°C
Vapour density	Not determined Not available.
Relative density	1,06
Solubility(ies)	
Solubility (water)	Soluble
Solubility (other)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not applicable
Decomposition temperature	Not available
Viscosity	Not determined
Explosive properties	Vapours may form explosive mixture with air.
Oxidising properties	Not oxidising.
9.2. Other information	
Apparent viscosity	Not available
Density	1,06 g/cm3
Percent volatile	< 10 %
Specific gravity	Not determined

SECTION 10: Stability and reactivity

10.1. Reactivity	Stable
10.2. Chemical stability	Material is stable under normal conditions.
10.3. Possibility of hazardous reactions	Hazardous polymerisation does not occur.
10.4. Conditions to avoid	Avoid high temperatures.
10.5. Incompatible materials	Strong acids, alkalis and oxidizing agents.
10.6. Hazardous decomposition products	Decomposition of this product may emit oxides of nitrogen. Carbon dioxide (CO2) Carbon monoxide. Oxides of phosphorus. Smoke.

SECTION 11: Toxicological information

Health effects associated with compounds formed during processing

No new/additional compounds are expected to be formed during processing.

General information Corrosive.

Information on likely routes of exposure

Ingestion	Harmful or fatal if swallowed.	
Inhalation	May cause irritation to the respiratory system. May cause lung damage. May cause drowsiness and dizziness. Prolonged or repeated exposure may cause liver and kidney damage.	
Skin contact	Causes skin irritation. Causes severe skin burns.	
Eye contact 2-Butoxyethanol	Causes serious eye damage. 100 mg/day Result: positive Species: Rabbit Organ: Eye Test Duration: 24 Hours Severity: Moderate	
Symptoms	Corrosive effects. Contact with this material will cause burns to the skin, eyes and mucous membranes. Vapours may be irritating to eyes, nose, throat, and lungs. Harmful or fatal if swallowed. Ingestion of aqueous solution causes gastrointestinal burns. Aspiration may cause pulmonary oedema and pneumonitis. Skin contact or inhalation of solvents contained in this product may cause irritation of skin, eyes and mucous membranes. See Section 11 for additional information on health hazards.	

11.1. Information on toxicological effects

Toxicological information	Corrosive.		
Acute toxicity	Harmful or fatal if swallowed. Swallowing concentrated chemical may cause severe internal injury.		
Components	Species	Test results	
2-Butoxyethanol (CAS 111-76-2)			
<u>Acute</u>			
Dermal			
LD50	Rabbit	400 mg/kg	
	Rat	2270 mg/kg, 4 Hours	
Inhalation			
LC50	Mouse	700 ppm, 7 Hours	
	Rat	2 - 20 mg/l, 4 Hours	
		450 ppm, 4 Hours	
Oral			
LD50	Mouse	1,2 g/kg	
	Rat	6600 mg/kg	
		560 mg/kg	
Phosphoric acid (CAS 7664-38-2)			
Acute			
Dermal			
LD50	Rabbit	2740 mg/kg	
Oral			
LD50	Rat	1530 mg/kg	
Skin corrosion/irritation	Corrosive. Causes severe s	kin burns and eye damage.	
Serious eye damage/eye irritation	Corrosive to eyes and skin.	May cause permanent damage.	
Respiratory sensitisation	Not classified. Based on av	ailable data, the classification criteria are not met.	
Skin sensitisation	Not classified. Based on available data, the classification criteria are not met.		
Germ cell mutagenicity	Not classified. Based on av	ailable data, the classification criteria are not met.	
Carcinogenicity	Not classified. Based on available data, the classification criteria are not met. Contains no ingredient listed as a carcinogen		
ACGIH Carcinogens			
2-Butoxyethanol (CAS 17	11-76-2)	A3 Confirmed animal carcinogen with unknown relevance to humans.	
IARC Monographs. Overall		-	
2-Butoxyethanol (CAS 1		3 Not classifiable as to carcinogenicity to humans.	
Neurological effects	effects.	ffect human health, as follows: May cause central nervous system	
Reproductive toxicity	Not classified. Based on available data, the classification criteria are not met.		
Specific target organ toxicity - single exposure	Not classified. Based on av	ailable data, the classification criteria are not met.	
Specific target organ toxicity - repeated exposure	Not classified. Based on av	ailable data, the classification criteria are not met. Corrosive.	
Teratogenicity	Not classified. Based on av	ailable data, the classification criteria are not met.	
Aspiration hazard		rated into the lungs through ingestion or vomiting may cause a serious	
Mixture versus substance information	No information available.		
Routes of exposure	Eye contact. Ingestion. Inha	lation. Skin contact.	
Pre-existing conditions aggravated by exposure	Asthma, Respiratory disord		

Symptoms	Corrosive effects. Contact with this material will cause burns to the skin, eyes and mucous membranes. Aspiration may cause pulmonary oedema and pneumonitis.			
	2-Butoxyethanol: Irritating to eyes, respiratory system and skin. May be absorbed through the skin in harmful amounts. May cause central nervous system effects. Oedema. Kidney disorders Liver disorders			
Other information	Not available.	Not available.		
SECTION 12: Ecological in	nformation			
12.1. Toxicity	No informatior effects.	No information is available about the potential of this material to produce adverse environmental effects.		
Components		Species	Test results	
2-Butoxyethanol (CAS 111-76-2)				
Aquatic				
Crustacea	EC50	Daphnia magna	1000 mg/l, 48 hours	
Fish	LC50	Inland silverside (Menidia beryllina)	1250 mg/l, 96 hours	
			1250 mg/l, 96 hours Marine water	
12.2. Persistence and degradability	No data is ava	ilable on the degradability of this product.		
12.3. Bioaccumulative potential	Potential to bio	paccumulate is low.		
Partition coefficient n-octanol/water (log Kow) 2-Butoxyethanol		0,83		
Bioconcentration factor (BCF)	Not available.			
12.4. Mobility in soil	Mobile.			
Mobility in general	Mobile.	Mobile.		
12.5. Results of PBT and vPvB assessment	Not assigned.			
12.6. Other adverse effects	None known.			
SECTION 13: Disposal co	nsiderations			

13.1. Waste treatment methods	
Disposal methods/information	Dispose of contents/container in accordance with local/regional/national/international regulations.
EU waste code	Waste codes should be assigned by the user based on the application for which the product was used. The Waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Residual waste	Dispose of in accordance with local regulations.
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Dispose of in accordance with local regulations.

SECTION 14: Transport information

General Shipping Information

Basic Shipping Information	
ID number	UN1805
Proper shipping name	Phosphoric acid solution
Hazard class	8
Packing group	III

Disclaimer

This section provides basic classification information and, where relevant, information with respect to specific modal regulations, environmental hazards & special precautions. Otherwise, it is presumed that the information is not available/not relevant.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulations

Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex I, as amended Not listed.

Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex II, as amended Not listed.

Regulation (EC) No. 850/200 Not listed.	4 on persistent organic pollutants, Annex I		
Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 1 as amended Not listed.			
Regulation (EU) No. 649/201 Not listed.	2 concerning the export and import of dangerous chemicals, Anne	ex I, Part 2 as amended	
Regulation (EU) No. 649/201 Not listed.	2 concerning the export and import of dangerous chemicals, Anne	ex I, Part 3 as amended	
	2 concerning the export and import of dangerous chemicals, Anne	ex V as amended	
	6 Annex II Pollutant Release and Transfer Registry, as amended		
	06, REACH Article 59(10) Candidate List as currently published by	ECHA	
Authorisations			
Regulation (EC) No. 1907/20 Not listed.	06, REACH Annex XIV Substances subject to authorization, as am	ended	
Restrictions on use			
Regulation (EC) No. 1907/20 Not regulated.	06 Annex XVII Substances subject to restriction on marketing and	use	
0	06, REACH Annex XVII Substances subject to restriction on marke	eting and use as amended	
	e protection of workers from the risks related to exposure to carcin	ogens and mutagens at	
Not listed.			
	safety and health of pregnant workers and workers who have rece	ntly given birth or are	
breastfeeding, as amended			
Not listed.			
Other EU regulations			
	or accident hazards involving dangerous substances		
Not listed. Directive 98/24/EC on the pr work, as amended	rotection of the health and safety of workers from the risks related	to chemical agents at	
2-Butoxyethanol (CAS 11			
Phosphoric acid (CAS 76			
•	rotection of young people at work, as amended		
Phosphoric acid (CAS 76			
Other regulations	The product is classified and labelled in accordance with EC directive This Safety Data Sheet complies with the requirements of Regulation Not available.		
National regulations	Not available.		
International Inventories			
Country(s) or region	Inventory name	On inventory (yes/no)*	
Australia	Australian Inventory of Chemical Substances (AICS)	Yes	
Canada	Domestic Substances List (DSL)	Yes	
Canada	Non-Domestic Substances List (NDSL)	No	
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes	
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes	
Europe	European List of Notified Chemical Substances (ELINCS)	No	
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes	
Korea	Existing Chemicals List (ECL)	Yes	
New Zealand	New Zealand Inventory	Yes	
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes	
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes	
	nents of this product comply with the inventory requirements administered by the components of the product are not listed or exempt from listing on the inventory		
15.2. Chemical safety assessment	No Chemical Safety Assessment has been carried out.		

Danger

Contains Phosphoric acid; 2-Butoxyethanol

Hazard statements

H302 - Harmful if swallowed. H314 - Causes severe skin burns and eye damage. H318 - Causes serious eye damage.

Precautionary statements

P270 - Do not eat, drink or smoke when using this product.

P264 - Wash thoroughly after handling.

P260 - Do not breathe mist or vapour.

Wear protective gloves/clothing and eye/face protection.

P301 + P330 + P331 - IF SWALLOWÉD: rinse mouth. Do NOT induce vomiting. P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

P363 - Wash contaminated clothing before reuse.

P304 + P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing. P310 - Immediately call a POISON CENTER/doctor.

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P401 - Store in accordance with local/regional/national/international regulations.

P501 - Dispose of contents/container in accordance with local/regional/national/international regulations.

CORROSIVE.

EUH071 - Corrosive to the respiratory tract. May cause severe irritation or burns to the eyes, skin, gastrointestinal tract, and respiratory system.

FIRE FIGHTING MEASURES:

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

IN CASE OF SPILL:

Dike far ahead of spill for later disposal. Ensure adequate ventilation, especially in confined areas. Large spills may be Neutralised with dilute alkaline solutions of soda ash, or lime. Contain spillage, soak up with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and transfer to a container for disposal according to local / national regulations (see section 13). Wear appropriate personal protective equipment. See Arconic SDS Number 1438



Arconic Wheel Products Europe. Arconic Európai Keréktermék Kft. Industrieweg 135 B-3583 Paal, Beringen Belgium Tel: +32-11 45 84 60 (Hours of operation 08:00 - 17:00) Fax: +32-1145 56 30 Email: SDSInfo@arconic.com



SECTION 16: Other information

SDS Status:	July 11, 2017: Change(s) in Section: 1, 5, 15 and 16. June 28, 2017: Change(s) in Section: 2, 7, 8, 15 and 16. May 25, 2017: New SDS.
	Hazardous Materials Control Committee +1-412-553-4649
Revision date	July 11, 2017.
Recommended restrictions	For industrial use only.
Disclaimer	The information in the sheet was written based on the best knowledge and experience currently available.
Other information	
(ACGIH).	
Key/Legend:	
	ce of Governmental Industrial Hygienists
AICS Australian Inventory CAS Chemical Abstract S	of Chemical Substances
	vironmental Response, Compensation, and Liability Act
CFR Code of Federal Re	
CPR Cardio-pulmonary R	
DOT Department of Tran	
DSL Domestic Substanc EC Effective Concentra	
ED Effective Concentra	
	y of Existing Commercial Chemical Substances
1 2	d New Chemical Substances
EWC European Waste C	
EPA Environmental Prot	
	y for Research on Cancer
LC Lethal Concentratio	Π
	e Concentration (Germany) "maximale Arbeitsplatz-Konzentration"
	stances List (Canada)
	r Occupational Safety and Health
NTP National Toxicology	
OEL Occupational Expos	
OSHA Occupational Safety PIN Product Identification	v and Health Administration
PMCC Pensky Marten Clos	
	tion and Recovery Act
SARA Superfund Amendm	ents and Reauthorization Act
	ion sur les Matières Dangereuses Utilisées au Travail
STEL Short Term Exposur	
TCLP Toxic Chemicals Lea	
TDG Transportation of Da TLV Threshold Limit Valu	
TSCA Toxic Substances C	
TWA Time Weighted Aver	rage
WHMIS Workplace Hazardo	us Materials Information System
m metre, cm centimetre, mm r	
g gram, kg kilogram, lb pound,	, μg microgram,
ppm parts per million, ft feet	

*** End of SDS ***

COBALT BASED ALLOYS

CONTAINS: Cobalt; Chromium; Nickel; Tungsten; Iron; Molybdenum; Tantalum; Aluminium; Carbon; Manganese; Niobium; Silicon; Vanadium

Hazard statements

- H302 Harmful if swallowed. H361 - Suspected of damaging fertility or the unborn child.
- H317 May cause an allergic skin reaction.
- H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
- H350 May cause cancer.
- H372 Causes damage to organs through prolonged or repeated exposure.
- H412 Harmful to aquatic life with long lasting effects.
- May form combustible dust concentrations in air.

Precautionary statements

- P201 Obtain special instructions before use. P202 Do not handle until all safety precautions have been read and understood.
- P264 Wash thoroughly after handling.
- P270 Do not eat, drink or smoke when using this product.
- P272 Contaminated work clothing should not be allowed out of the workplace.
- P260 Do not breathe dust/fume. P285 In case of inadequate ventilation wear respiratory protection.
- P280 Wear protective gloves and eye/face protection.
- P273 Avoid release to the environment.
- Prevent dust accumulation to minimize explosion hazard.
- P308 + P313 IF exposed or concerned: Get medical advice/attention.
- P301 + P312 IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell. P330 Rinse mouth.
- P302 + P352 IF ON SKIN: Wash with plenty of soap and water. P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.
- P363 Wash contaminated clothing before reuse.
- P304 + P341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.
- P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTRE or doctor/physician.
- P391 Collect spillage.
- P401 Store in accordance with local/regional/national/international regulations.
- P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

Contains (Cobalt, Nickel). May produce an allergic reaction. Dust and fume from processing: Can cause irritation of the eyes, skin and respiratory tract. Can cause respiratory sensitisation, asthma, scarring of the lungs, damage to the heart muscle and perforation of the nasal septum. May cause sensitisation by inhalation and skin contact.

Additional health effects from elevated temperature processing (e.g., welding, melting): Chronic overexposures: Can cause kidney damage, damage to the heart muscle, perforation of the nasal septum, respiratory sensitisation, asthma, the accumulation of fluid in the lungs, lung damage, benign lung disease, central nervous system damage, secondary Parkinson's disease, reproductive harm, reduction in the number of red blood cells, nasal cancer and lung cancer.

Non-combustible as supplied. Dust and fines from processing may be ignitable. Explosion/fire hazards may be present when:

- · Contact of molten metal with water or moisture can result in a rapid generation of steam which may produce a violent splattering of molten metal.
- · Heavily concentrated dust clouds are dispersed in the air.

FIRE FIGHTING MEASURES: Use Class D extinguishing agents on fines, dust or molten metal. Otherwise, use fire fighting methods and materials that are appropriate for surrounding fire.

DO NOT USE water in fighting fires around molten metal.

IN CASE OF SPILL: Avoid the generation of dusts during clean-up. Collect scrap for recycling. Pick up mechanically. Use natural bristle broom and non-sparking shovel. Keep in suitable, closed containers for disposal. If molten: Use dry sand to contain the flow of material. All tooling (e.g., shovels or hand tools) and containers which come in contact with molten metal must be preheated or specially coated and approved for such use. Allow the spill to cool before remelting as scrap.

See Arconic SDS Number 1147.



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Danger